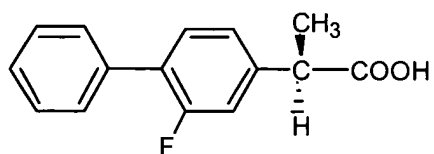
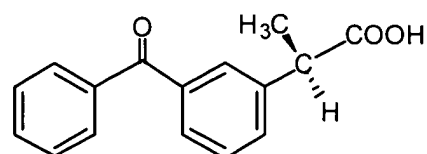


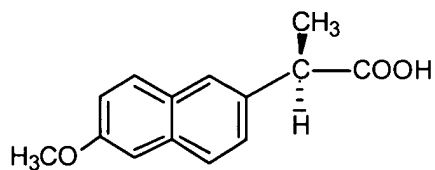
FIG. 1



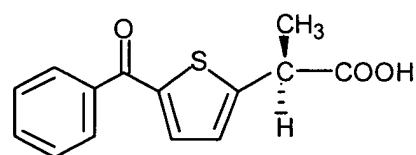
R-Flurbiprofen



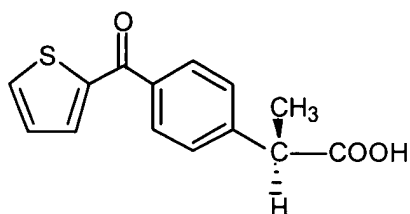
R-Ketoprofen



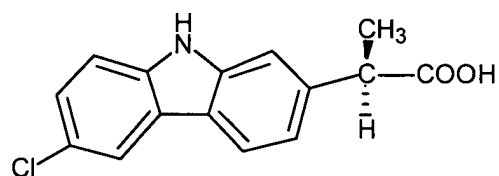
R-Naproxen



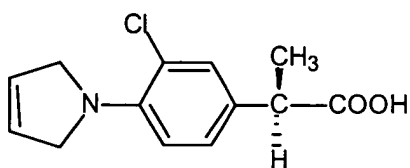
R-Tiaprofen



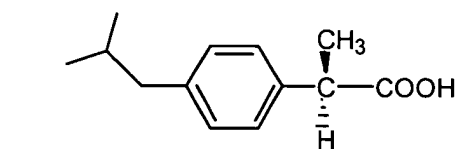
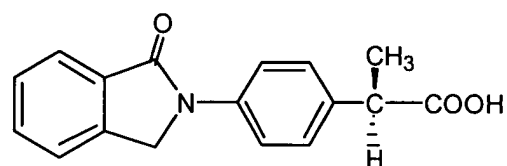
R-Suprofen



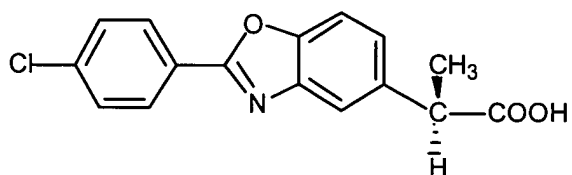
R-Carprofen



R-Pirprofen

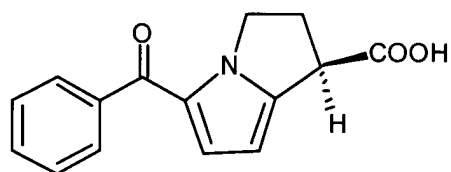


R-Indoprofen

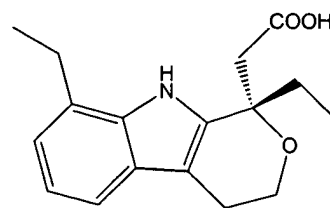


R-Benoxaprofen

R-Ibuprofen



R-Ketorolac



R-Etodolac

FIG. 2

General Synthesis:

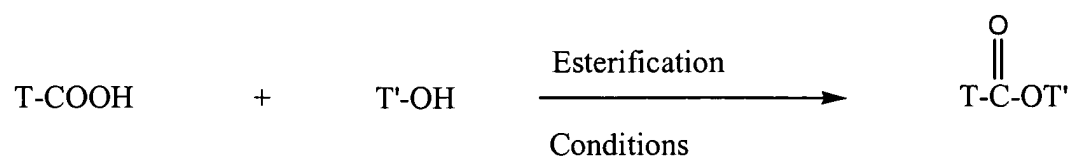


FIG. 3

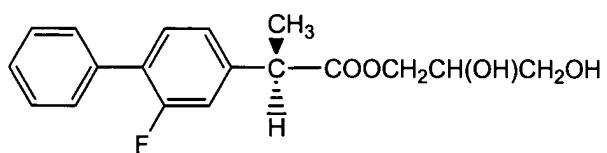
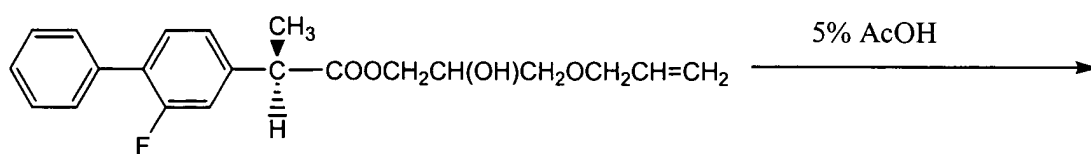
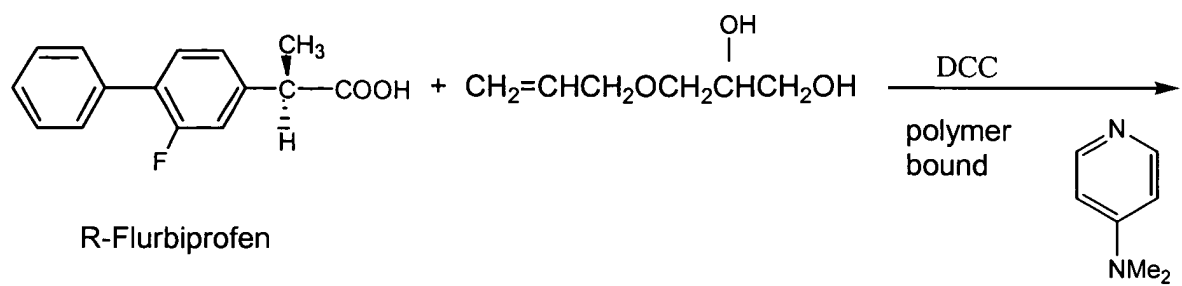


FIG. 4